



Manufactured by *Hurliman Products LLC*
19020 SW Christensen Rd. McMinnville, OR 97128
800-488-6588 ♦ 503-843-1160 ♦ FAX 503-843-1161
e-mail: info@jantech.com

Important Installation Instructions #220/223 Ink Roll Return Springs

To get long service life from ink roll return springs, eliminate operating friction and extra strain.

1. Lightly grease the spring coils and the bushing with a light grease. White lithium grease or silicone grease work well. If your spring bushings are steel, we recommend updating to the later nylon #231 bushings for lower friction.
2. Allow the spring wire to float at the retainer screw on the ink roll arm. Do **NOT** clamp the spring wire tight to the arm with the retaining screw.

Find us on the Internet at <http://www.jantech.com>